

**Oberweis Dairy, Inc.**

North Aurora, Illinois



The Hill Group installed the HVAC, ammonia refrigeration, process piping, and plumbing systems at this new ice cream manufacturing facility.

Various sections of the facility are served by six rooftop natural gas heating, electric air conditioning units totaling 55 tons. Remaining areas are heated with steam unit heaters and a make-up air furnace. A 150 boiler horsepower horizontal fire tube forced draft boiler was utilized.

The refrigeration system utilizes two 200 horsepower reciprocating compressors. The low side portion of the ammonia refrigeration system includes two 50 horsepower screw compressors compounded with the larger compressors.